## **UDOT Minimum Sampling and Testing Requirement**

## 02752 Portland Cement Concrete Pavement

02752

Standard Specification

Related Items: N/A

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Wear \* AASHTO T-96

Assurance Frequency: Submit a 200 lb sample of aggregate per source, use form T-268.

**Point of Acceptance:** Materials Source

**Out of Spec Action:** Contractor must select another source

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Soundness \* AASHTO T-104

Assurance Frequency: Submit a 200 lb sample of aggregate per source, use form T-268.

**Point of Acceptance:** Materials Source

Out of Spec Action: Contractor must select another source

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Clay Lumps \* AASHTO T-112

Assurance Frequency: Submit a 200 lb sample of aggregate per source, use form T-268.

Point of Acceptance: Stockpile

Out of Spec Action: Rework or replace stockpile.

**Documentation/Report:** 

Revised: May 2006

Related Items: N/A

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Water Quality AASHTO T-26

**Assurance Frequency:** Submit a 1 qt sample for each non-potable water source.

**Point of Acceptance: Source** 

Out of Spec Action: Use an acceptable water source.

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

**Submittals:** 

Quality Assurance: Mix Design (Trial Batches) Contractor's trial batches to be made

in accordance with standard specifications. Trial batch results

shall be submitted and approved before concrete pavement is

placed. Sufficient batches shall be made to cover any possible

changes in mix components that might occur.

Assurance Frequency: Submit a 1 pint sample of admixtures used in trial batches to

Central Lab for fingerprinting. When production starts, send a sample of admixtures to Central Lab to insure they are the same

as used in trial batches.

**Point of Acceptance:** Supplier's location

Out of Spec Action: Contractor may have to change his proportions of coarse and

fine aggregate, wash or crush the coarse aggregate finer or add

more cement.

**Documentation/Report:** 

Type of Construction: Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Sieve Analysis AASHTO T-27 and T-11

Assurance Frequency: One gradation per stockpile containing the approximate tonnage

required for a single day of concrete paving

Point of Acceptance: Stockpile

Out of Spec Action: Rework or replace stockpile

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Standard Specification

Related Items: N/A

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

Quality Assurance: Slump Test AASHTO T-119 and T-141, Air Test AASHTO T-152

and T-141

Assurance Frequency: Plant Site (Platform)

Point of Acceptance: Plant Site (Platform)

Out of Spec Action: N/A

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

**Submittals:** 

Quality Assurance: Yield AASHTO T-121 and T-141

Assurance Frequency: One test per day taken in conjunction with an air test.

Point of Acceptance: Plant Site

Out of Spec Action: Adjust mix design

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Strength Test AASHTO T-23

Assurance Frequency: One set of test cylinders per 2,600 sq yd of concrete pavement

centrally mixed and hauled with non-agitating haul units, or one

set of test cylinders for every 700 sq yd of concrete pavement

centrally mixed and hauled with agitating haul units or transit

mixed.

Point of Acceptance: Plant site for non-agitated haul units, roadbed for agitating haul

units.

Out of Spec Action: Remove and replace with specification material, or appropriate

price reduction.

Related Items: N/A

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Temperature Requirement

**Assurance Frequency:** One determination with each slump test.

Point of Acceptance: Platform

**Out of Spec Action:** Take corrective action or discontinue operations.

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Test Beams AASHTO T-23 and T-97

Assurance Frequency: A minimum of two test beams for each day of concrete paving.

Point of Acceptance: Plant site for centrally mixed concrete or transit mixed concrete.

Out of Spec Action: Not an acceptance test. It is used to determine when traffic can

be allowed on the pavement.

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

**Submittals:** 

**Quality Assurance:** Thickness

Assurance Frequency: A minimum of one core per 1,300 sq yd.

Point of Acceptance: Pavement

Out of Spec Action: Take two additional cores for deficient cores (one on each side

midpoint between the deficient core and the adjacent core).

Appropriate price reduction or removal and replacement with

specification

material.

Related Items: N/A

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Smoothness

Assurance Frequency: A minimum of two pavement profiles for each day of concrete

paving. For quantities less than 4,000 sq yd add to subsequent

days production.

**Point of Acceptance:** Pavement Surface

Out of Spec Action: Grinding of pavement bumps, loss of bonus pay, or both.

**Documentation/Report:** 

**Type of Construction:** Portland Cement Concrete Pavement

Submittals:

**Quality Assurance:** Test Report

**Assurance Frequency:** Submit forms T-251 and T-258.

Point of Acceptance: N/A
Out of Spec Action: N/A